

EPD

INTERNATIONAL EPD SYSTEM



TÜRKİYE

EPD

INTERNATIONAL EPD SYSTEM

# Environmental Product Declaration

In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for:

## TEPLO-BFL & TEPLO-BFCT Wall Ties

from

Composite Connections İnşaat San. ve Tic. Ltd. Şti.

## CompositeConnections

Programme:	The International EPD System, <a href="http://www.environdec.com">www.environdec.com</a>
Programme operator:	EPD International AB
Licensee:	EPD Türkiye
Type of EPD:	EPD of multiple products, based on a representative product
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*An EPD may be updated or depublished if conditions change. To find the latest version of the EPD and to confirm its validity, see [www.environdec.com](http://www.environdec.com)*

For the full product list, please refer to page 6.



## GENERAL INFORMATION

Programme Information	
<b>Programme:</b>	The International EPD® System
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Product Category Rules (PCR)
<b>CEN standard EN 15804 serves as the Core Product Category Rules (PCR)</b>
<b>Product Category Rules (PCR): PCR 2019:14 Construction products (EN 15804+A2) (2.0.1)</b>
<b>PCR review was conducted by: The Technical Committee of the International EPD System. See <a href="http://www.environdec.com">www.environdec.com</a> for a list of members. Review chair: Rob Rouwette (chair), Noa Meron (co-chair). The review panel may be contacted via the Secretariat <a href="http://www.environdec.com/support">www.environdec.com/support</a>.</b>

Life Cycle Assessment (LCA)
LCA accountability: Yıldırıay Yılmaz Metsims Sustainability Consulting

Third-party Verification
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:
<input checked="" type="checkbox"/> <b>Individual EPD verification without a pre-verified LCA/EPD tool</b>
Third-party verifier: Agnieszka Pikus, Greenwise
Approved by: International EPD System
Procedure for follow-up of data during EPD validity involves third party verifier:
<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but published in different EPD programmes, may not be comparable. For two EPDs to be comparable, they shall be based on the same PCR (including the same first-digit version number) or be based on fully aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have identical scope in terms of included life-cycle stages (unless the excluded life-cycle stage is demonstrated to be insignificant); apply identical impact assessment methods (including the same version of characterisation factors); and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025

## INFORMATION ABOUT EPD OWNER

Owner of the EPD: Composite Connections İnşaat San. ve Tic. Ltd. Şti.

Address: Cumhuriyet Serbest Bölge Mah. Eke Fence 1 Sk. No:2/N, Çardak/Denizli/Türkiye

Contact: Süleyman Aytékin

Address and contact information of the LCA practitioner commissioned by the EPD owner:

Metsims Sustainability Consulting, Sanayi Mah Hümeyra Sokak No:7/46-47 NEF09, B-Blok, 34415 Kağıthane/İstanbul. +90212 281 13 33

Description of the organisation: Composite Connections develops and manufactures thermally insulating fixings and structural connections designed to remove thermal bridging from super insulated buildings.

## PRODUCT INFORMATION

Product name: TEPLO-BFL & TEPLO-BFCT Wall Ties

Product identification: Teplo BFL Wall Ties are a range of composite wall ties comprising pultruded basalt fibres set into a resin matrix, with a helical ridge on the bar surface which acts as a drip feature. Each Teplo BFL Tie has a moulded polymer piece at one end and a crimped L-shaped stainless-steel piece at the other end, with a 7 mm fixing hole. The ties are for use in tying masonry to timber, OSB, concrete, steel or in-situ masonry. The ties remove the thermal bridging created by steel ties.



Teplo BF Channel Ties are a range of composite wall ties comprising pultruded basalt fibers set into a resin matrix, with a helical ridge on the bar surface which acts as a drip feature. Each tie has a moulded polymer piece at one end and a crimped stainless-steel piece at the other end. The ties are for use in tying masonry to steel anchor channels which can be face fixed to steel, masonry and timber or embedded in concrete. The ties remove the thermal bridging created by steel ties.

UN CPC code: 36950 Builders' ware of plastics n.e.c.

Product description: Teplo BFCT and Teplo BFL wall ties are high-performance composite ties designed to provide structural stability, thermal efficiency, and long-term durability in masonry cavity wall construction. Teplo BFCT (Basalt Fibre Channel Ties) are developed for use with proprietary steel anchor channel systems, suitable for both new-built and retrofit applications with cavity widths up to 359 mm. Each tie consists of a basalt fibre composite rod with a stainless-steel crimped end that interlocks

with steel channels (such as Ancon 28/15, 25/14, and 21/18), and a moulded polymer end that is embedded into the outer masonry leaf. This design provides high tensile and compressive strength, excellent thermal performance, and effective moisture resistance. The ties are compatible with various mortar types, including M2, M12, and hydraulic lime mortars.

Teplo BFL (Basalt Fibre L-shape Wall Ties) are designed to tie masonry outer leaves to inner structures made of timber, concrete, OSB, steel, or in-situ masonry. With an L-shaped stainless steel fixing end and a polymer embedment end, these ties are suitable for cavity widths up to 400 mm. They are ideal for applications where direct mechanical fixing to the inner leaf is required. The basalt fibre core offers a low thermal conductivity (0.71 W/m·K), minimizing thermal bridging, while the integrated drip feature prevents water transmission across the cavity. Both BFCT and BFL ties meet the performance requirements of PD 6697:2019 for tie types 1 to 4, are suitable for multi-storey buildings, and provide a fire resistance rating of up to 120 minutes. With a certified service life exceeding 60 years, they offer a durable and sustainable alternative to conventional metal wall ties.

Name and location of production site(s): Cumhuriyet Serbest Bölge Mah. Eke Fence 1 Sk. No:2/N, Çardak/Denizli/Türkiye

## CONTENT DECLARATION

The content declaration below describes the representative product nominal length of 255 mm.

Product content	Mass, %	Post-consumer recycled material, mass-% of product	Biogenic material, mass-% of product	Biogenic material, kg C/product or declared unit
Basalt Fiber Roving	30 - 40	0%	0%	0
PP Plastic	5 - 10	0%	0%	0
Stainless Steel	50 – 55	0%	0%	0
Epoxy Resin	3 - 10	0%	0%	0
Hardener	3 - 10	0%	0%	0
Others (curing agent, thread etc.)	1 - 3	0%	0%	0
<b>TOTAL</b>	<b>100</b>	<b>0%</b>	<b>0%</b>	<b>0</b>

Packaging materials	Mass, kg	Mass-% (versus the product)	Biogenic material, kg C/product or declared unit
Cardboard	0.048	4.80	0
Label	0.0015	0.15	0
<b>TOTAL</b>	<b>0.0495</b>	<b>4.95</b>	<b>0</b>

1 kg biogenic carbon in the product/packaging is equivalent to the uptake of 44/12 kg of CO<sub>2</sub>

## LCA INFORMATION

Declared unit: 1 kg of BFL-BFCT Wall Ties produced by Composite Connections Ltd.

Time representativeness: 2024 (12 months)

Geographical scope: A1, A2: GLO, A3: TR, A4: GLO, A5: UK, C1, C2, C3, C4, D: GLO.

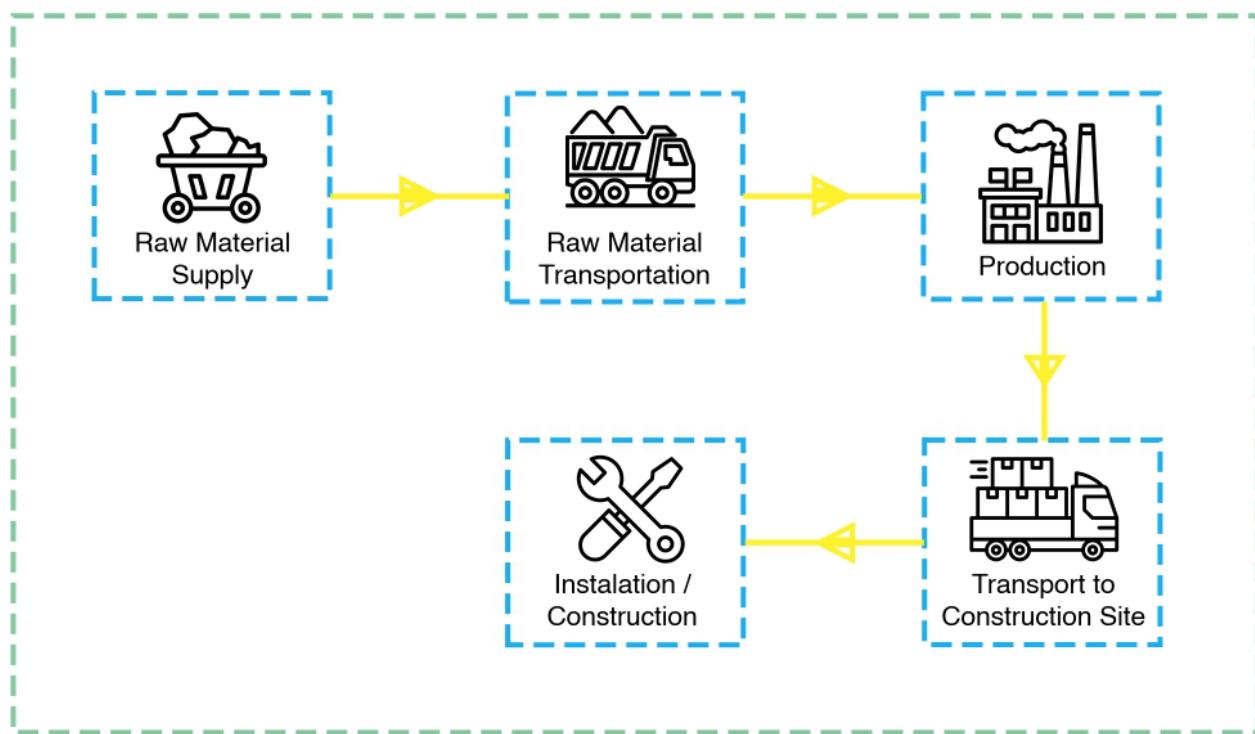
Database(s) and LCA software used: Ecoinvent 3.11 and SimaPro Craft 10.2

Description of system boundaries:

System boundary: Cradle to gate with options, modules C1–C4, module D and with optional modules (A4 & A5).

### Process flow diagram:

Process flow diagram of the product system, divided into the life-cycle stages and modules (or other division of the product life cycle, if defined in the PCR), showing the main processes included and the system boundary of the LCA.



### **Allocation**

Sources of raw material, water consumption, energy consumption and raw material transportation were weighted according to 2024 production figures. In addition, hazardous and non-hazardous waste amounts were also allocated from the 2024 total waste generation.

### **Cut-off Criteria**

The criteria for exclusion were set so that individual input flows less than 1% of the total, with a cumulative limit of less than 5%, could be omitted. This was contingent upon confirming that these excluded flows did not significantly alter the reported data, with "significant" defined as affecting the total by less than 5%.

## REACH Regulation

No substances included in the Candidate List of Substances of Very High Concern for authorization under the REACH regulations are present in this product either above the threshold for registration with the European Chemicals Agency or above 0.1% (wt/wt).

## Background Data

For all LCA modelling and calculation, Ecoinvent database (v3.11) and SimaPro Craft (v.10.2) LCA software were used. Characterization factors of EN 15804 reference package based on EF 3.1 are utilized. Impact of infrastructure and capital goods are excluded from the analysis.

## Source of Electricity

The electricity data modelled for the production processes is taken from Ecoinvent 3.11 dataset that represents medium voltage electricity production in Türkiye with the reference year, 2021. The market consumption data for Türkiye is modified to exclude all the renewable sources as there is no 'secondary data' on the residual market mix for Türkiye. The modified dataset has GWP-GHG impact of 0.91 kg CO<sub>2</sub> eq. / kWh. The dataset consists of the following production percentages for electricity. Imported coal, 40.5%, Natural gas, 35%, Lignite 22.1 %, Hard Coal, 1.84%, Asphaltite 0.55% in production.

## Included Products

The investigated product has nominal length of 255 mm. Below listed products (same product with different nominal lengths and orientations) are within the scope of this EPD.

- TEPL0-BFL-5-155
- TEPL0-BFL-5-180
- TEPL0-BFL-5-205
- TEPL0-BFL-5-230
- TEPL0-BFL-5-255
- TEPL0-BFL-7-155
- TEPL0-BFL-7-180
- TEPL0-BFL-7-205
- TEPL0-BFL-7-230
- TEPL0-BFL-7-455
- TEPL0-BFL-7-255
- TEPL0-BFL-7-280
- TEPL0-BFL-7-305
- TEPL0-BFL-7-330
- TEPL0-BFL-7-355
- TEPL0-BFL-7-380
- TEPL0-BFL-7-405
- TEPL0-BFL-7-430

Modules declared, geographical scope, share of primary data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Product stage			Distribution/installation stage	Use stage						End-of-life stage			Beyond product life cycle			
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	X	X	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X
Geography	GLO	GLO	TR	GLO	UK	-	-	-	-	-	-	-	GLO	GLO	GLO	GLO	GLO
Share of primary data	29.7%					-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	<10%					-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0%					-	-	-	-	-	-	-	-	-	-	-	-

X= Declared Modules, ND= Not Declared Modules, GLO= Global, TR = Türkiye, UK= United Kingdom

Process	Source type	Source	Reference year	Data category	Share of primary data, of GWP-GHG results for A1-A3
Manufacturing of product	Collected data	EPD owner	2024	Primary data	24.6%
Transport of materials	Collected data	EPD owner	2024	Primary data	5.1%
Other processes	Databases	Ecoinvent v3.10, Gabi v2022.2	2019–2024	Secondary data	0%
Total share of primary data, of GWP-GHG results for A1-A3					29.7%

## SYSTEM BOUNDARY DESCRIPTION

### A1 – Raw Material Supply

The BFL-BFCT Wall Ties are produced using pultruded basalt fibers embedded in a resin matrix, with a stainless-steel L-shaped end and a molded polymer end piece. Impact of raw materials, including basalt fibers, resin, stainless steel, and polymer components are included at this stage.

### A2 – Raw Material Transport

Transport information of the raw materials is provided by the manufacturer. The distances and routes are calculated accordingly.

### A3 – Manufacturing

This stage includes production-related environmental impacts of the product. All energy-related inputs are supplied by the manufacturer. Also, effects of packaging are included in this stage. The manufacturing stage includes the following processes as shown in the production flow diagram below:



### A4 – Product Transport

Product transport from manufacturer to customer is considered in product material supply stage. The distances and routes are calculated accordingly. Depending on the customer location, product is transported via trucks and other supplies come through seaway.

### A5 – Installation

The installation of the BFL-BFCT is performed manually and has negligible environmental impact. Therefore, the installation process is excluded from the system boundary. Only the end-of-life treatment of packaging materials (mainly cardboard boxes and labeling) is included in this stage.

### C1 - Deconstruction

This stage includes the demolition or deconstruction of the discarded product from the sites. Based on the relevant PCR, 10 kWh diesel use per ton of product is assumed.

### C2- Transport

This stage covers the transportation-related impacts of the discarded product. Since end of life transportation distances for the discarded product cannot be obtained, generic assumption from the PCR, 80 km average distance with Euro 5 lorry and 50% load factor is assumed.

### C3 - Waste Processing

Any waste processing for the discarded concrete is included in this stage. Total of 2.6 kWh diesel consumption per tonne of product for loading and unloading at the sorting facility and for other treatments is considered.

### C4 - Disposal

The product is assumed to be disposed of by 100% landfilling. Recycling or energy recovery is not considered due to the composite material composition.

### D- Reuse, Recovery, Recycling Potential

No benefits or loads beyond the system boundary are declared.

## ENVIRONMENTAL PERFORMANCE

### LCA results of the product(s) - main environmental performance results

#### Mandatory impact category indicators according to EN 15804

*The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks. The results of the end-of-life stage (modules C1-C4) should be considered when using the results of the product stage (modules A1-A3).*

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-total	kg CO <sub>2</sub> eq.	5.03E+00	1.67E-01	8.71E-04	3.41E-03	1.27E-02	8.86E-04	4.41E-02	0.00E+00
GWP-fossil	kg CO <sub>2</sub> eq.	4.96E+00	1.67E-01	8.70E-04	3.41E-03	1.27E-02	8.86E-04	4.41E-02	0.00E+00
GWP-biogenic	kg CO <sub>2</sub> eq.	1.26E-02	1.06E-05	1.91E-07	1.71E-07	4.35E-07	4.44E-08	1.31E-07	0.00E+00
GWP-luluc	kg CO <sub>2</sub> eq.	5.00E-02	8.23E-06	6.25E-08	1.40E-07	1.98E-07	3.65E-08	8.90E-06	0.00E+00
ODP	kg CFC 11 eq.	9.72E-08	1.97E-09	6.54E-12	5.18E-11	2.85E-10	1.35E-11	2.63E-10	0.00E+00
AP	mol H <sup>+</sup> eq.	2.60E-02	6.95E-04	6.97E-06	3.15E-05	3.17E-05	8.18E-06	1.27E-04	0.00E+00
EP-freshwater	kg P eq.	4.07E-03	9.02E-06	2.69E-07	2.84E-08	6.46E-08	7.39E-09	7.14E-05	0.00E+00
EP-marine	kg N eq.	5.48E-03	2.10E-04	3.94E-06	1.48E-05	1.20E-05	3.86E-06	9.06E-04	0.00E+00
EP-terrestrial	mol N eq.	5.05E-02	2.30E-03	3.75E-05	1.63E-04	1.31E-04	4.23E-05	3.85E-04	0.00E+00
POCP	kg NMVOC eq.	1.71E-02	7.95E-04	9.18E-06	4.85E-05	5.27E-05	1.26E-05	3.11E-04	0.00E+00
ADP-minerals&metals*	kg Sb eq.	6.24E-05	1.28E-08	1.73E-10	1.19E-10	3.27E-10	3.10E-11	2.28E-09	0.00E+00
ADP-fossil*	MJ	6.55E+01	2.14E+00	4.28E-03	4.45E-02	1.67E-01	1.16E-02	2.53E-01	0.00E+00
WDP*	m <sup>3</sup>	4.68E+00	3.87E-03	3.45E-04	5.61E-05	1.32E-04	1.46E-05	-1.62E-01	0.00E+00
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption								

*\* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.*

## Additional mandatory and voluntary impact category indicators

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-GHG <sup>1</sup>	kg CO <sub>2</sub> eq.	5.03E+00	1.67E-01	8.71E-04	3.41E-03	1.27E-02	8.86E-04	4.41E-02	0.00E+00

*Additional voluntary indicators e.g. the voluntary indicators from EN 15804 or the global indicators according to ISO 21930:2017*

## Resource use indicators

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	1.35E+01	4.32E-03	6.17E-01	9.71E-05	4.16E-04	2.52E-05	4.23E-03	0.00E+00
PERM	MJ	6.17E-01	0.00E+00	-6.17E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	MJ	1.41E+01	4.32E-03	5.18E-05	9.71E-05	4.16E-04	2.52E-05	4.23E-03	0.00E+00
PENRE	MJ	6.58E+01	2.14E+00	6.39E-03	4.45E-02	1.67E-01	1.16E-02	2.53E-01	0.00E+00
PENRM	MJ	2.12E-03	0.00E+00	-2.12E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	MJ	6.58E+01	2.14E+00	4.28E-03	4.45E-02	1.67E-01	1.16E-02	2.53E-01	0.00E+00
SM	kg	3.27E-01	3.08E-06	1.68E-07	8.96E-08	8.61E-08	2.33E-08	9.37E-06	0.00E+00
RSF	MJ	5.86E-03	2.02E-07	2.65E-08	1.55E-08	7.13E-09	4.04E-09	1.16E-06	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m <sup>3</sup>	3.00E-01	9.21E-05	8.06E-06	1.35E-06	3.23E-06	3.51E-07	-3.78E-03	0.00E+00
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water								

<sup>1</sup> This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO<sub>2</sub> is set to zero.

## Waste indicators

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
Hazardous waste disposed	kg	2.72E+00	2.07E-03	2.79E-04	4.68E-06	6.35E-06	1.22E-06	3.39E-04	0.00E+00
Non-hazardous waste disposed	kg	2.22E+01	4.47E-02	4.90E-02	1.60E-04	5.39E-04	4.15E-05	2.70E+00	0.00E+00
Radioactive waste disposed	kg	7.44E-05	9.29E-08	6.72E-10	2.08E-09	1.01E-08	5.40E-10	7.42E-08	0.00E+00

## Output flow indicators

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Material for recycling	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy, electricity	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy, thermal	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

## Additional LCA results (other environmental performance results) of the product(s)

The analyzed reference product is selected based on the production volume and corresponds with a nominal length of 255 mm. While the anchor length may vary under different application conditions, such variations have only a limited influence on the overall environmental performance, as the life cycle assessment is based on a declared unit of 1 kg of product rather than a single piece. Therefore, the table below illustrates the indicative range of results across the product group, considering both minimum and maximum configurations.

LCA result of one declared unit product (A-C)	Unit	Min	Max
GWP- total	kg CO <sub>2</sub> eq.	-7.74%	+6.48%
GWP- fossil	kg CO <sub>2</sub> eq.	-7.32%	+6.13%
GWP- biogenic	kg CO <sub>2</sub> eq.	+2.02%	-11.1%
GWP-luluc	kg CO <sub>2</sub> eq.	+19.82%	-21.68%
ODP	kg CFC 11 eq.	+26.61%	-10.06%
AP	mol H <sup>+</sup> eq.	-8.65%	+7.95%
EP-freshwater	kg P eq.	-9.98%	+8.10%
EP- marine	kg N eq.	-5.62%	+3.64%
EP-terrestrial	mol N eq.	-8.48%	+6.37%
POCP	kg NMVOC eq.	-9.47%	+3.95%
ADP-minerals & metals*	kg Sb eq.	-24.64%	+21.60%
ADP-fossil*	MJ	-6.34%	+2.17%
WDP*	m <sup>3</sup>	+16.97%	-21.40%

## ABBREVIATIONS

Abbreviation	Definition
<b>General Abbreviations</b>	
EN	European Norm (Standard)
EPD	Environmental Product Declaration
EF	Environmental Footprint
GPI	General Programme Instructions
ISO	International Organization for Standardization
LCA	Life Cycle Assessment
PCR	Product Category Rules
c-PCR	Complementary Product Category Rules
CEN	European Committee for Standardization
CLC	Co-location centre
CPC	Central product classification
GHS	Globally harmonized system of classification and labelling of chemicals
GRI	Global Reporting Initiative
<b>Environmental Impact Indicators (EN 15804)</b>	
GHG	Greenhouse gas
GWP	Global Warming Potential (kg CO <sub>2</sub> eq.)
GWP-fossil	Global Warming Potential from fossil sources (kg CO <sub>2</sub> eq.)
GWP-biogenic	Global Warming Potential from biogenic sources (kg CO <sub>2</sub> eq.)
GWP-luluc	Global Warming Potential from land use and land use change (kg CO <sub>2</sub> eq.)
GWP-total	Total Global Warming Potential (kg CO <sub>2</sub> eq.)
GWP-GHG	Global Warming Potential for greenhouse gases (kg CO <sub>2</sub> eq.)
ODP	Ozone Depletion Potential (kg CFC-11 eq.)
AP	Acidification Potential (mol H <sup>+</sup> eq.)
EP	Eutrophication Potential
EP-freshwater	Freshwater eutrophication potential (kg P eq.)
EP-marine	Marine eutrophication potential (kg N eq.)
EP-terrestrial	Terrestrial eutrophication potential (mol N eq.)
POCP	Photochemical Ozone Creation Potential (kg NMVOC eq.)
ADP	Abiotic Depletion Potential
ADP-minerals&metals	Abiotic depletion potential for non-fossil resources (kg Sb eq.)
ADP-fossil	Abiotic depletion potential for fossil resources (MJ)
WDP	Water Deprivation Potential (m <sup>3</sup> )
<b>Resource Use Indicators</b>	
PERE	Use of renewable primary energy excluding renewable primary energy resources used as raw materials (MJ)
PERM	Use of renewable primary energy resources used as raw materials (MJ)
PERT	Total use of renewable primary energy resources (MJ)
PENRE	Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (MJ)
PENRM	Use of non-renewable primary energy resources used as raw materials (MJ)
PENRT	Total use of non-renewable primary energy resources (MJ)
SM	Use of secondary material (kg)
RSF	Use of renewable secondary fuels (MJ)
NRSF	Use of non-renewable secondary fuels (MJ)
FW	Use of net fresh water (m <sup>3</sup> )
<b>Waste Indicators</b>	
HW	Hazardous Waste (disposed) (kg)
NHW	Non-Hazardous Waste (disposed) (kg)
RW	Radioactive Waste (disposed) (kg)

<b>Output Flow Indicators</b>	
CFR	Components for Reuse (kg)
MR	Material for Recycling (kg)
MER	Materials for Energy Recovery (kg)
EEE	Exported Energy, Electricity (MJ)
EET	Exported Energy, Thermal (MJ)
<b>Lifecycle Stages / Modules</b>	
A1	Raw material supply
A2	Transport
A3	Manufacturing
A4	Transport to site
A5	Construction/Installation
B1	Use
B2	Maintenance
B3	Repair
B4	Replacement
B5	Refurbishment
B6	Operational energy use
B7	Operational water use
C1	Deconstruction/Demolition
C2	Transport to waste processing
C3	Waste processing
C4	Disposal
D	Reuse-Recovery-Recycling potential
<b>Other Relevant Terms</b>	
SVHC	Substances of Very High Concern
EC No.	European Community Number
CAS No.	Chemical Abstracts Service Number
MJ	Megajoule
kg	Kilogram
m <sup>3</sup>	Cubic Meter
NMVOC	Non-Methane Volatile Organic Compounds
Sb eq.	Antimony Equivalents
P eq.	Phosphorus Equivalents
N eq.	Nitrogen Equivalents
CFC-11 eq.	Chlorofluorocarbon-11 Equivalents
CO <sub>2</sub> eq.	Carbon Dioxide Equivalents
kg C	Kilograms of Carbon
kg CO <sub>2</sub> eq.	Kilograms of Carbon Dioxide Equivalent
ND	Not Declared

## REFERENCES

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## VERSION HISTORY

Original Version of the EPD, 2026-01-12

